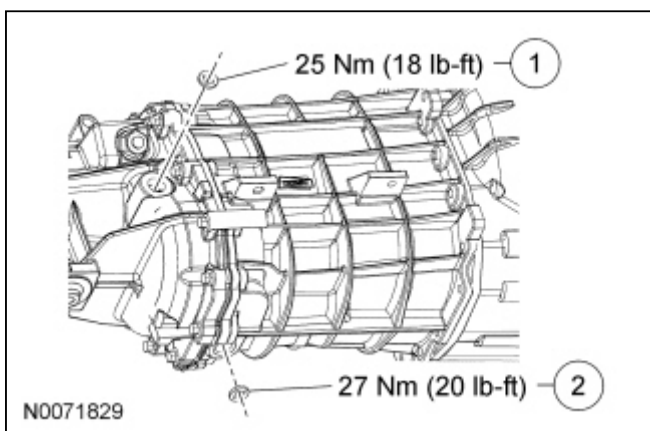


Transmission Draining and Filling

Material

Item	Specification
MERCON® V Automatic Transmission Fluid XT-5-QM (or XT-5-QMC) (US); CXT-5-LM12 (Canada)	MERCON® V
Threadlock and Sealer TA-25	WSK-M2G351-A5

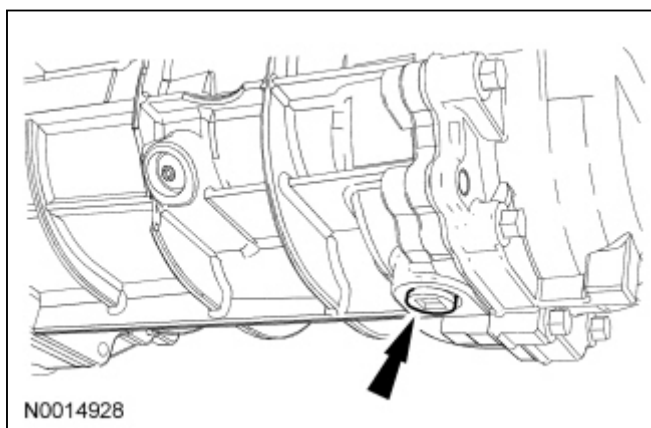


Item	Part Number	Description
1	7A010	Fill plug
2	7A010	Drain plug

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).
2. **NOTE:** Drain the transmission while the transmission fluid is warm.

NOTE: Position a drain pan under the transmission.

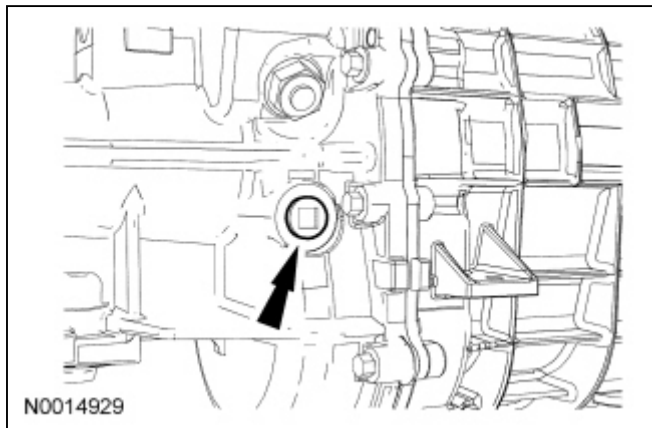
Remove the drain plug and drain the transmission fluid.



3. Clean the drain plug. Apply threadlock and sealer and install the drain plug.
 - Tighten to 27 Nm (20 lb-ft).

4. **NOTE:** Prior to removal, clean the area around the fill plug.

Remove the fill plug.



5. **NOTE:** Do not overfill the transmission. This will cause transmission fluid to be forced out of the case.

Fill the transmission with the recommended fluid.

- Make sure the fluid is 12.7 mm (0.5 in) below the fill opening for the correct fluid level. Using a tie strap, measure an inch from the end and bend it at a 90-degree angle, place it in the fill opening and check the fluid. Adjust the fluid level as necessary.
6. Apply threadlock and sealer and install the fill plug.
 - Tighten to 25 Nm (18 lb-ft).
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